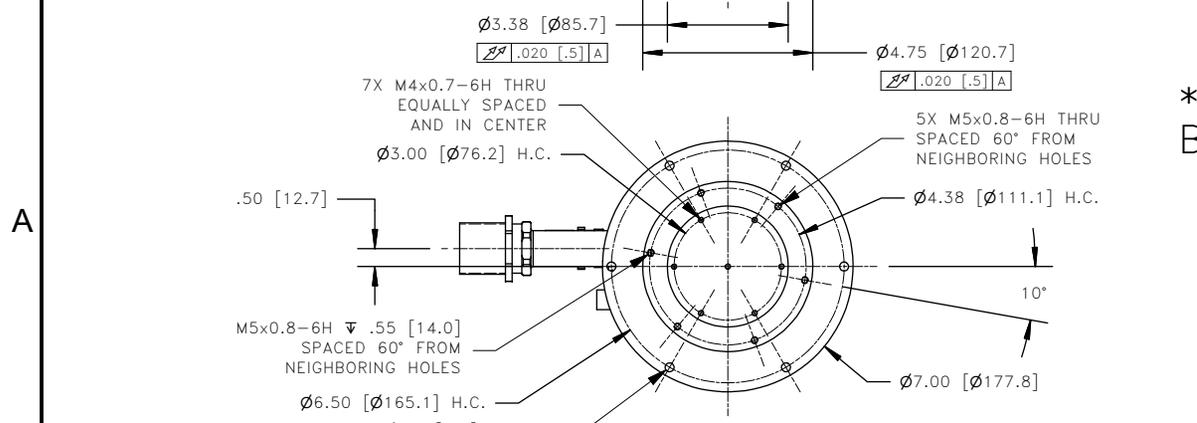
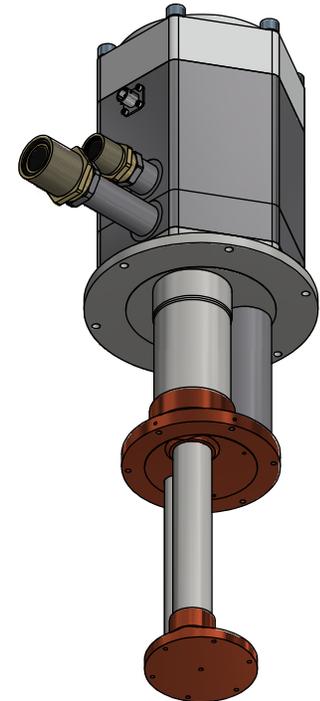
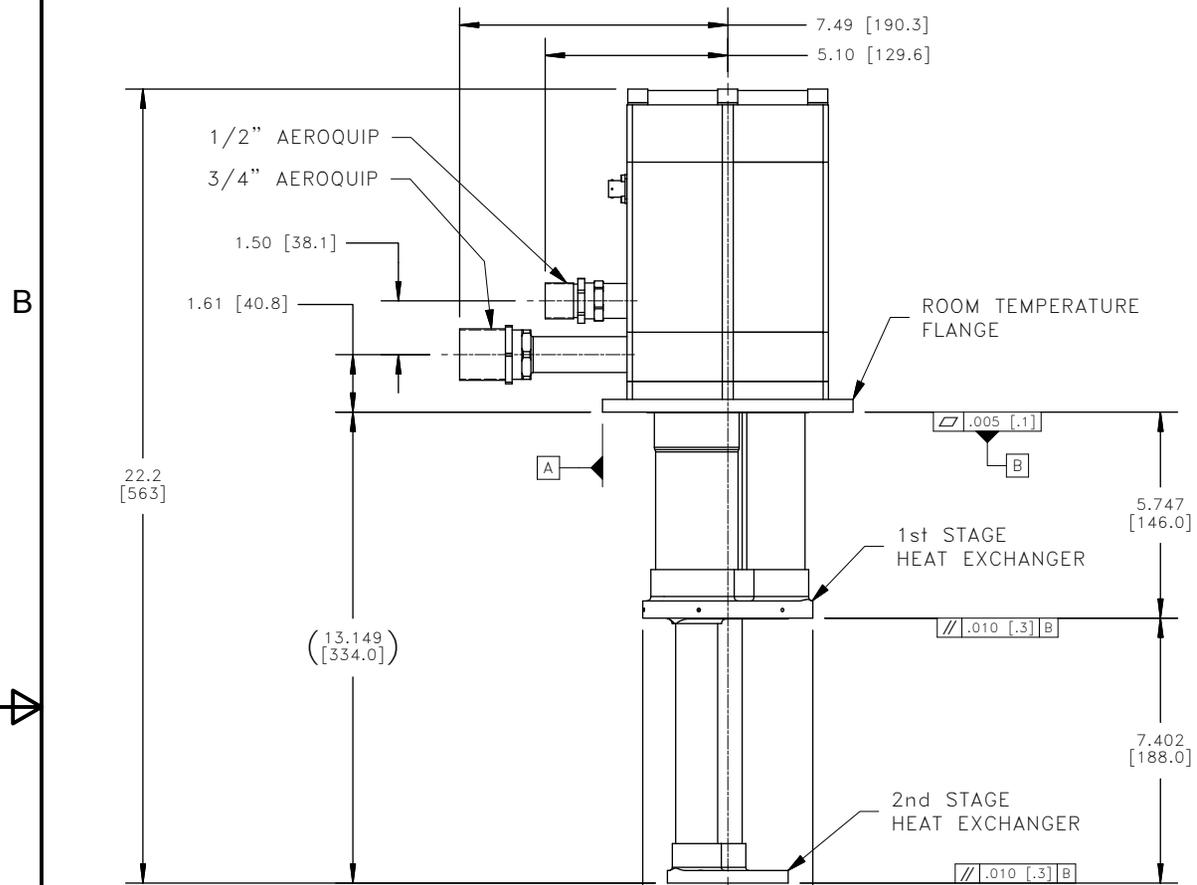
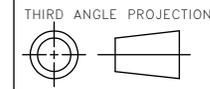


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****SPECIAL NOTE: COLDHEAD MUST BE OPERATED COLD END DOWN****



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ALL DIMENSIONS ARE IN INCHES
TOLERANCES: FRACTIONS ±1/32 DECIMALS XXX=±.005 XX=±.01 X=±.1
ANGLES ±.5° ALLOVER FINISH 25 Ra
CONCENTRICITY .005 TOTAL INDICATOR RUN OUT
PERPENDICULAR ±.002 (UNLESS OTHERWISE SPECIFIED)

NAME: PT405 FINAL ASSY			
DWG #: CH40405		SHT 1 OF 1	
MATERIAL: 103-18			
DWN BY: KDJ		DATE: 09JAN03	SCALE: 3/16
1ST CHK: KAH		DATE: 09JAN03	2ND CHK: RED
CUST: -		DATE: 09JAN03	
		BTA: BTA-PT405/PT407	

ECN	ZONE	REV	DESCRIPTION	DATE
4067	-	C	REDESIGNED WITH 1-PIECE HEAT EXCHANGER	12SEP17
2673	-	B	RESURRECT 4pc 1st STAGE HT EX	19AUG11
2252	-	A	UPDATED BTA:ADDED 1pc 1st STAGE HT EX	05OCT10

THIS DRAWING SUPERSEDES CHPT405